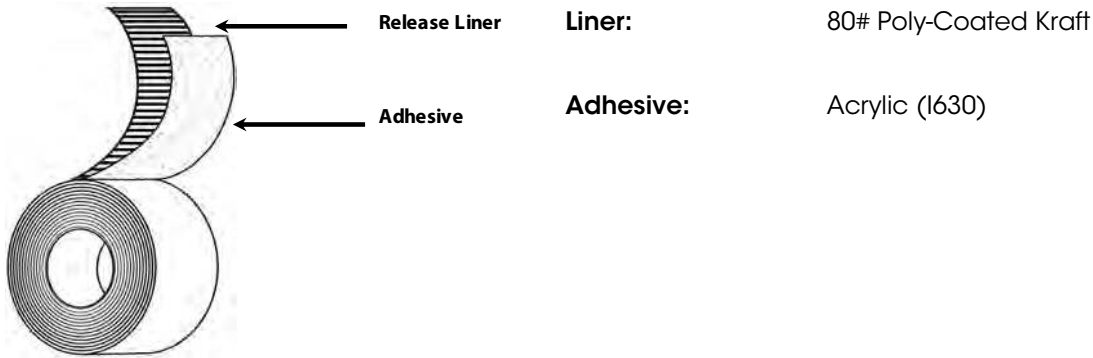


Acrylic Transfer Tape



Applications

- Permanent bonding to a variety of foam materials
- Screen print and nameplate applications
- Mounting sound damping materials

Features

- Acrylic Adhesive
- 80# Polycoated Kraft Liner

Benefits

- High tack adhesive
- Superior bond to a variety of foam substrates
- Excellent peel and shear properties
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	4.0 mils	0.102 mm	PSTC 133
Adhesion to Steel (Initial)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (24 Hr Dwell)	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Initial)	72 oz/in	7.88 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (24 Hr Dwell)	88 oz/in	9.63 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Shear Strength (at 72 °F)	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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